

**IN THE ABSTRACT:**

Please amend the Abstract as follows:

~~A speaker apparatus includes a frame having a magnetic circuit, a voice coil bobbin installed in the frame to be magnetically coupled to the magnetic circuit, and a diaphragm movably installed in the frame and fixed to the voice coil bobbin so as to be driven by activating the magnetic circuit. The diaphragm has a positioning portion that had been used for securing the diaphragm relative to the magnetic circuit during an installation of the diaphragm in the frame.~~ A method for manufacturing a speaker apparatus that includes fixing a magnetic circuit to a frame so that the magnetic circuit is positioned around a central hole of the frame; positioning a coil with respect to a center pole of the magnetic circuit; connecting a damper to the coil and the frame; positioning a jig in the central hole of the frame; projecting the jig from a center hole of the center pole; engaging a positioning portion provided on a diaphragm with the jig to position the diaphragm at a predetermined position with respect to the center pole, the positioning portion being removably connected with the jig positioned in the central hole of the frame to secure the position of the diaphragm relative to the magnetic circuit during the installation; and connecting the positioned diaphragm to the coil and the frame.